

ARC FLASH HAZARD ANALYSIS

ARC FLASH HAZARD ANALYSIS IS A CRITICAL SAFETY PROCESS USED TO IDENTIFY AND EVALUATE THE RISKS ASSOCIATED WITH ARC FLASH INCIDENTS IN ELECTRICAL SYSTEMS. THESE INCIDENTS, OFTEN RESULTING FROM ELECTRICAL FAULTS, CAN CAUSE SEVERE INJURIES, EQUIPMENT DAMAGE, AND SIGNIFICANT DOWNTIME. UNDERSTANDING THE POTENTIAL ENERGY RELEASED DURING AN ARC FLASH EVENT AND IMPLEMENTING PROPER SAFETY MEASURES IS ESSENTIAL FOR PROTECTING WORKERS AND COMPLYING WITH INDUSTRY STANDARDS. THIS ARTICLE PROVIDES A COMPREHENSIVE OVERVIEW OF ARC FLASH HAZARD ANALYSIS, INCLUDING ITS IMPORTANCE, METHODOLOGIES, KEY CALCULATIONS, AND BEST PRACTICES FOR MITIGATION. READERS WILL GAIN INSIGHT INTO THE TECHNICAL ASPECTS OF ARC FLASH ASSESSMENT AND THE STEPS NECESSARY TO CREATE A SAFER WORKPLACE ENVIRONMENT. THE FOLLOWING SECTIONS DETAIL THE CORE COMPONENTS AND PRACTICAL APPLICATIONS OF ARC FLASH HAZARD ANALYSIS.

- UNDERSTANDING ARC FLASH HAZARD ANALYSIS
- KEY COMPONENTS OF ARC FLASH HAZARD ASSESSMENT
- CALCULATING INCIDENT ENERGY AND ARC FLASH BOUNDARIES
- STANDARDS AND REGULATORY REQUIREMENTS
- IMPLEMENTING SAFETY MEASURES AND PPE RECOMMENDATIONS
- BEST PRACTICES FOR CONDUCTING ARC FLASH STUDIES

UNDERSTANDING ARC FLASH HAZARD ANALYSIS

ARC FLASH HAZARD ANALYSIS IS THE SYSTEMATIC PROCESS OF EVALUATING ELECTRICAL SYSTEMS TO DETERMINE THE POTENTIAL RISKS OF ARC FLASH EVENTS. AN ARC FLASH OCCURS WHEN AN ELECTRIC CURRENT PASSES THROUGH THE AIR BETWEEN CONDUCTORS OR FROM A CONDUCTOR TO GROUND, GENERATING INTENSE HEAT AND PRESSURE WAVES. THIS PHENOMENON CAN RESULT IN BURNS, BLINDNESS, HEARING LOSS, AND EVEN FATALITIES FOR PERSONNEL WORKING NEAR ENERGIZED EQUIPMENT. THE PRIMARY OBJECTIVE OF ARC FLASH HAZARD ANALYSIS IS TO QUANTIFY THE ENERGY LEVELS INVOLVED IN SUCH INCIDENTS AND ESTABLISH SAFETY PROTOCOLS ACCORDINGLY. THIS ANALYSIS PLAYS A VITAL ROLE IN ELECTRICAL SAFETY PROGRAMS AND IS OFTEN REQUIRED BY REGULATORY BODIES AND INDUSTRY STANDARDS.

THE NATURE OF ARC FLASH EVENTS

ARC FLASH EVENTS ARE CHARACTERIZED BY RAPID-RELEASE ENERGY THAT CAN REACH TEMPERATURES OF UP TO 35,000 DEGREES FAHRENHEIT. THE SUDDEN EXPANSION OF AIR AND VAPORIZED METAL CREATES A BLAST PRESSURE CAPABLE OF CAUSING PHYSICAL TRAUMA. ELECTRICAL WORKERS FACE SIGNIFICANT DANGER WHEN PERFORMING MAINTENANCE OR TROUBLESHOOTING TASKS ON ENERGIZED EQUIPMENT WITHOUT PROPER SAFEGUARDS. UNDERSTANDING THE MECHANISMS BEHIND ARC FLASH HELPS IN DESIGNING EFFECTIVE MITIGATION STRATEGIES.

IMPORTANCE OF CONDUCTING ARC FLASH HAZARD ANALYSIS

PERFORMING A THOROUGH ARC FLASH HAZARD ANALYSIS ENABLES ORGANIZATIONS TO IDENTIFY HIGH-RISK EQUIPMENT AND AREAS, ENSURING THAT APPROPRIATE SAFETY MEASURES ARE IN PLACE. THIS PROCESS MINIMIZES THE LIKELIHOOD OF ACCIDENTS, REDUCES LIABILITY, AND PROMOTES COMPLIANCE WITH OCCUPATIONAL SAFETY STANDARDS. ADDITIONALLY, IT INFORMS THE SELECTION OF PERSONAL PROTECTIVE EQUIPMENT (PPE) AND OPERATIONAL PROCEDURES, ENHANCING THE OVERALL SAFETY CULTURE WITHIN THE WORKPLACE.

KEY COMPONENTS OF ARC FLASH HAZARD ASSESSMENT

AN EFFECTIVE ARC FLASH HAZARD ASSESSMENT INCORPORATES SEVERAL CRITICAL COMPONENTS TO PROVIDE A COMPREHENSIVE EVALUATION OF ELECTRICAL HAZARDS. THESE ELEMENTS COLLECTIVELY CONTRIBUTE TO A DETAILED UNDERSTANDING OF POTENTIAL RISKS AND THE DEVELOPMENT OF TARGETED SAFETY SOLUTIONS.

SYSTEM DATA COLLECTION

GATHERING ACCURATE ELECTRICAL SYSTEM DATA IS FOUNDATIONAL TO RELIABLE ARC FLASH ANALYSIS. THIS INCLUDES ONE-LINE DIAGRAMS, EQUIPMENT RATINGS, PROTECTIVE DEVICE SETTINGS, CONDUCTOR SIZES, AND SYSTEM VOLTAGES. DETAILED AND UP-TO-DATE DOCUMENTATION ENSURES PRECISE MODELING AND CALCULATIONS.

SHORT CIRCUIT ANALYSIS

SHORT CIRCUIT ANALYSIS DETERMINES THE MAXIMUM AVAILABLE FAULT CURRENT AT VARIOUS POINTS WITHIN THE ELECTRICAL SYSTEM. THIS INFORMATION IS CRUCIAL FOR ESTIMATING THE MAGNITUDE OF ENERGY RELEASED DURING AN ARC FLASH EVENT. THE ANALYSIS CONSIDERS SYSTEM CONFIGURATION, BREAKER CHARACTERISTICS, AND CONDUCTOR IMPEDANCE.

PROTECTIVE DEVICE COORDINATION

EVALUATING THE COORDINATION OF PROTECTIVE DEVICES SUCH AS CIRCUIT BREAKERS AND FUSES IS ESSENTIAL TO PREDICT HOW QUICKLY FAULTS WILL BE CLEARED. PROPER COORDINATION REDUCES THE INCIDENT ENERGY BY LIMITING THE DURATION OF ARC FAULTS. THIS STEP ENSURES THAT DEVICES OPERATE IN THE INTENDED SEQUENCE TO MINIMIZE HAZARDS.

ARC FLASH ENERGY CALCULATION

CALCULATING INCIDENT ENERGY IS CENTRAL TO ARC FLASH HAZARD ANALYSIS. THIS CALCULATION ESTIMATES THE THERMAL ENERGY THAT WORKERS MAY BE EXPOSED TO AT A SPECIFIC DISTANCE. ACCURATE ENERGY VALUES ARE NECESSARY FOR DEFINING SAFE APPROACH BOUNDARIES AND APPROPRIATE PPE LEVELS.

CALCULATING INCIDENT ENERGY AND ARC FLASH BOUNDARIES

THE CALCULATION OF INCIDENT ENERGY AND DETERMINATION OF ARC FLASH BOUNDARIES ARE TECHNICAL ASPECTS THAT REQUIRE PRECISE METHODOLOGIES. THESE CALCULATIONS FORM THE BASIS FOR ESTABLISHING SAFETY ZONES AND SELECTING SUITABLE PROTECTIVE MEASURES.

INCIDENT ENERGY CALCULATION METHODS

SEVERAL STANDARDIZED METHODS EXIST FOR CALCULATING INCIDENT ENERGY, INCLUDING THE IEEE 1584 MODEL AND THE NFPA 70E GUIDELINES. THESE METHODS USE INPUT DATA SUCH AS SYSTEM VOLTAGE, AVAILABLE FAULT CURRENT, ARC DURATION, AND WORKING DISTANCE TO ESTIMATE THE ENERGY RELEASED DURING AN ARC FLASH EVENT. THE CALCULATIONS TYPICALLY OUTPUT INCIDENT ENERGY VALUES IN CALORIES PER SQUARE CENTIMETER (CAL/CM^2).

DEFINING ARC FLASH BOUNDARIES

ARC FLASH BOUNDARIES DENOTE THE DISTANCE AT WHICH THE INCIDENT ENERGY EQUALS A THRESHOLD LEVEL, OFTEN $1.2 \text{ CAL}/\text{CM}^2$, WHICH REPRESENTS THE ONSET OF A SECOND-DEGREE BURN. THESE BOUNDARIES HELP DETERMINE THE SAFE WORKING DISTANCE AND ESTABLISH ZONES WHERE ENHANCED PROTECTIVE MEASURES ARE MANDATORY. THERE ARE THREE COMMONLY

REFERENCED BOUNDARIES:

- **LIMITED APPROACH BOUNDARY:** THE DISTANCE WITHIN WHICH UNQUALIFIED PERSONS ARE RESTRICTED.
- **RESTRICTED APPROACH BOUNDARY:** THE DISTANCE REQUIRING SPECIAL PRECAUTIONS AND PPE FOR QUALIFIED PERSONNEL.
- **PROHIBITED APPROACH BOUNDARY:** THE CLOSEST DISTANCE WHERE WORK IS GENERALLY PROHIBITED WITHOUT DE-ENERGIZATION OR EXTREME PRECAUTIONS.

STANDARDS AND REGULATORY REQUIREMENTS

COMPLIANCE WITH INDUSTRY STANDARDS AND REGULATIONS IS A CRITICAL ASPECT OF ARC FLASH HAZARD ANALYSIS. THESE GUIDELINES ESTABLISH MINIMUM SAFETY REQUIREMENTS TO PROTECT WORKERS AND ENSURE CONSISTENT RISK MANAGEMENT PRACTICES.

NFPA 70E - STANDARD FOR ELECTRICAL SAFETY IN THE WORKPLACE

THE NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) 70E STANDARD PROVIDES COMPREHENSIVE REQUIREMENTS FOR ELECTRICAL SAFETY, INCLUDING ARC FLASH HAZARD ASSESSMENT, RISK MITIGATION, AND PPE SELECTION. IT MANDATES PERIODIC ARC FLASH STUDIES AND LABELING OF ELECTRICAL EQUIPMENT TO COMMUNICATE HAZARD LEVELS.

OSHA REGULATIONS

THE OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA) ENFORCES WORKPLACE SAFETY REGULATIONS THAT INCORPORATE ARC FLASH HAZARD CONSIDERATIONS. OSHA REQUIRES EMPLOYERS TO ASSESS ELECTRICAL HAZARDS AND IMPLEMENT CONTROLS TO PREVENT INJURIES, ALIGNING WITH NFPA 70E AND OTHER CONSENSUS STANDARDS.

IEEE 1584 GUIDE

THE IEEE 1584 GUIDE OFFERS DETAILED PROCEDURES FOR PERFORMING ARC FLASH CALCULATIONS AND MODELING. IT IS WIDELY RECOGNIZED AS A TECHNICAL REFERENCE FOR ENGINEERS CONDUCTING HAZARD ANALYSES AND SUPPORTS COMPLIANCE WITH REGULATORY FRAMEWORKS.

IMPLEMENTING SAFETY MEASURES AND PPE RECOMMENDATIONS

BASED ON THE RESULTS OF ARC FLASH HAZARD ANALYSIS, ORGANIZATIONS MUST IMPLEMENT SAFETY PROTOCOLS AND SELECT APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT TO MINIMIZE RISKS DURING ELECTRICAL WORK.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

PPE SELECTION DEPENDS ON THE CALCULATED INCIDENT ENERGY LEVELS AND ARC FLASH BOUNDARIES. COMMON PPE INCLUDES FLAME-RESISTANT CLOTHING, FACE SHIELDS, INSULATED GLOVES, AND PROTECTIVE FOOTWEAR. NFPA 70E CATEGORIZES PPE REQUIREMENTS INTO HAZARD RISK CATEGORIES (HRC) TO STANDARDIZE PROTECTION LEVELS.

ENGINEERING CONTROLS AND WORK PRACTICES

IN ADDITION TO PPE, ENGINEERING CONTROLS SUCH AS ARC-RESISTANT SWITCHGEAR, REMOTE RACKING DEVICES, AND CURRENT-LIMITING FUSES CAN REDUCE EXPOSURE TO ARC FLASH HAZARDS. SAFE WORK PRACTICES INVOLVE DE-ENERGIZING EQUIPMENT WHENEVER POSSIBLE, MAINTAINING PROPER APPROACH DISTANCES, AND FOLLOWING LOCKOUT/TAGOUT PROCEDURES.

EQUIPMENT LABELING AND WARNING SIGNS

PROPER LABELING OF ELECTRICAL EQUIPMENT WITH ARC FLASH HAZARD INFORMATION IS ESSENTIAL FOR WORKER AWARENESS. LABELS TYPICALLY DISPLAY INCIDENT ENERGY VALUES, ARC FLASH BOUNDARIES, AND REQUIRED PPE. WARNING SIGNS REINFORCE SAFETY PROTOCOLS AND HELP PREVENT ACCIDENTAL EXPOSURE.

BEST PRACTICES FOR CONDUCTING ARC FLASH STUDIES

PERFORMING ACCURATE AND EFFECTIVE ARC FLASH HAZARD ANALYSES REQUIRES ADHERENCE TO BEST PRACTICES THROUGHOUT THE STUDY PROCESS. THESE PRACTICES ENHANCE RELIABILITY AND SUPPORT LONG-TERM SAFETY IMPROVEMENTS.

REGULAR DATA UPDATES AND VALIDATION

ELECTRICAL SYSTEM CONFIGURATIONS AND PROTECTIVE DEVICE SETTINGS CHANGE OVER TIME, NECESSITATING PERIODIC UPDATES TO ARC FLASH STUDIES. REGULAR VALIDATION ENSURES THAT HAZARD ASSESSMENTS REFLECT CURRENT CONDITIONS AND MAINTAIN THEIR ACCURACY.

QUALIFIED PERSONNEL AND TRAINING

ARC FLASH HAZARD ANALYSIS SHOULD BE CONDUCTED BY QUALIFIED ELECTRICAL ENGINEERS OR SPECIALISTS TRAINED IN RELEVANT STANDARDS AND METHODOLOGIES. ADDITIONALLY, TRAINING WORKERS ON ARC FLASH RISKS AND SAFETY PROCEDURES IS VITAL FOR EFFECTIVE HAZARD MITIGATION.

COMPREHENSIVE DOCUMENTATION

MAINTAINING DETAILED DOCUMENTATION OF THE ANALYSIS PROCESS, ASSUMPTIONS, CALCULATIONS, AND RECOMMENDATIONS SUPPORTS TRANSPARENCY AND FACILITATES FUTURE REVIEWS. DOCUMENTATION ALSO AIDS IN REGULATORY COMPLIANCE AND AUDIT READINESS.

INTEGRATING ARC FLASH ANALYSIS INTO SAFETY PROGRAMS

INCORPORATING ARC FLASH HAZARD ANALYSIS RESULTS INTO BROADER ELECTRICAL SAFETY PROGRAMS ENSURES THAT FINDINGS TRANSLATE INTO PRACTICAL ACTIONS. THIS INTEGRATION PROMOTES CONTINUOUS IMPROVEMENT AND FOSTERS A CULTURE OF SAFETY THROUGHOUT THE ORGANIZATION.

FREQUENTLY ASKED QUESTIONS

WHAT IS ARC FLASH HAZARD ANALYSIS?

ARC FLASH HAZARD ANALYSIS IS THE PROCESS OF EVALUATING ELECTRICAL EQUIPMENT TO DETERMINE THE POTENTIAL ENERGY RELEASED DURING AN ARC FLASH EVENT, WHICH HELPS IN ASSESSING THE RISK AND IMPLEMENTING SAFETY MEASURES TO PROTECT

WORKERS FROM ELECTRICAL BURNS AND INJURIES.

WHY IS ARC FLASH HAZARD ANALYSIS IMPORTANT IN ELECTRICAL SAFETY?

ARC FLASH HAZARD ANALYSIS IS IMPORTANT BECAUSE IT IDENTIFIES THE SEVERITY OF POTENTIAL ARC FLASH INCIDENTS, ENABLING ORGANIZATIONS TO ESTABLISH APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT (PPE) REQUIREMENTS, SAFE WORK PRACTICES, AND ENGINEERING CONTROLS TO MINIMIZE THE RISK OF INJURY OR DEATH.

WHAT STANDARDS GOVERN ARC FLASH HAZARD ANALYSIS?

THE PRIMARY STANDARDS GOVERNING ARC FLASH HAZARD ANALYSIS INCLUDE NFPA 70E (STANDARD FOR ELECTRICAL SAFETY IN THE WORKPLACE) AND IEEE 1584 (GUIDE FOR PERFORMING ARC-FLASH HAZARD CALCULATIONS), WHICH PROVIDE GUIDELINES FOR CONDUCTING ASSESSMENTS AND DETERMINING INCIDENT ENERGY LEVELS.

HOW OFTEN SHOULD ARC FLASH HAZARD ANALYSIS BE PERFORMED?

ARC FLASH HAZARD ANALYSIS SHOULD BE PERFORMED INITIALLY WHEN NEW ELECTRICAL EQUIPMENT IS INSTALLED AND THEN REGULARLY UPDATED WHENEVER THERE ARE CHANGES TO ELECTRICAL SYSTEMS, OR AT LEAST EVERY 5 YEARS, TO ENSURE CONTINUED ACCURACY AND SAFETY COMPLIANCE.

WHAT FACTORS ARE CONSIDERED IN AN ARC FLASH HAZARD ANALYSIS?

KEY FACTORS CONSIDERED INCLUDE SYSTEM VOLTAGE, AVAILABLE FAULT CURRENT, EQUIPMENT CONFIGURATION, PROTECTIVE DEVICE CHARACTERISTICS AND SETTINGS, WORKING DISTANCE, AND THE DURATION OF THE ARC FLASH EVENT, ALL OF WHICH INFLUENCE THE INCIDENT ENERGY LEVEL AND HAZARD CLASSIFICATION.

ADDITIONAL RESOURCES

1. *ARC FLASH HAZARD ANALYSIS AND MITIGATION*

THIS COMPREHENSIVE GUIDE COVERS THE FUNDAMENTAL PRINCIPLES OF ARC FLASH HAZARDS, INCLUDING IDENTIFICATION, RISK ASSESSMENT, AND MITIGATION TECHNIQUES. IT EXPLAINS THE LATEST STANDARDS AND CODES, PROVIDING PRACTICAL METHODS FOR CONDUCTING ARC FLASH STUDIES. ENGINEERS AND SAFETY PROFESSIONALS WILL FIND DETAILED CASE STUDIES AND CALCULATION EXAMPLES TO ENHANCE WORKPLACE SAFETY.

2. *ELECTRICAL SAFETY AND ARC FLASH HAZARD ANALYSIS*

FOCUSED ON ELECTRICAL SAFETY, THIS BOOK DELVES INTO ARC FLASH HAZARD ANALYSIS PROCEDURES AND BEST PRACTICES. IT OFFERS IN-DEPTH DISCUSSIONS ON PERSONAL PROTECTIVE EQUIPMENT (PPE), LABELING, AND SAFETY PROGRAM DEVELOPMENT. THE BOOK IS DESIGNED TO HELP SAFETY MANAGERS AND ENGINEERS IMPLEMENT EFFECTIVE ARC FLASH PROTECTION STRATEGIES.

3. *ARC FLASH HAZARD ANALYSIS: THEORY AND PRACTICE*

COMBINING THEORETICAL FOUNDATIONS WITH REAL-WORLD APPLICATIONS, THIS TEXT EXPLORES THE PHYSICS OF ARC FLASHES AND THE METHODS USED TO ANALYZE THEM. IT PROVIDES STEP-BY-STEP INSTRUCTIONS FOR PERFORMING HAZARD CALCULATIONS AND OUTLINES PREVENTATIVE MEASURES. THE BOOK IS IDEAL FOR PROFESSIONALS SEEKING TO DEEPEN THEIR UNDERSTANDING OF ARC FLASH PHENOMENA.

4. *PRACTICAL GUIDE TO ARC FLASH HAZARD ANALYSIS*

THIS PRACTICAL MANUAL OFFERS A HANDS-ON APPROACH TO CONDUCTING ARC FLASH HAZARD ANALYSES IN INDUSTRIAL AND COMMERCIAL SETTINGS. IT INCLUDES WORKSHEETS, CHECKLISTS, AND SOFTWARE TOOLS TO ASSIST PRACTITIONERS. EMPHASIZING COMPLIANCE WITH NFPA 70E AND IEEE STANDARDS, IT SERVES AS A VALUABLE RESOURCE FOR SAFETY AUDITS.

5. *ARC FLASH HAZARD ASSESSMENT AND ELECTRICAL SAFETY*

ADDRESSING BOTH HAZARD ASSESSMENT AND ELECTRICAL SAFETY PRINCIPLES, THIS BOOK PROVIDES A THOROUGH OVERVIEW OF ARC FLASH RISKS AND REGULATORY REQUIREMENTS. IT HIGHLIGHTS STRATEGIES FOR IMPROVING ELECTRICAL SYSTEM DESIGN TO REDUCE HAZARDS. THE TEXT IS USEFUL FOR FACILITY MANAGERS AND ELECTRICAL ENGINEERS AIMING TO ENHANCE SAFETY PROTOCOLS.

6. UNDERSTANDING ARC FLASH HAZARDS: A SAFETY PROFESSIONAL'S GUIDE

WRITTEN SPECIFICALLY FOR SAFETY PROFESSIONALS, THIS GUIDE EXPLAINS ARC FLASH HAZARDS IN ACCESSIBLE LANGUAGE. IT COVERS HAZARD IDENTIFICATION, RISK ANALYSIS, AND MITIGATION TACTICS, ALONGSIDE GUIDANCE ON WORKER TRAINING AND SAFETY CULTURE. THE BOOK SUPPORTS COMPLIANCE EFFORTS AND PROMOTES PROACTIVE SAFETY MANAGEMENT.

7. ARC FLASH RISK ANALYSIS AND PPE SELECTION

THIS TITLE FOCUSES ON THE RELATIONSHIP BETWEEN ARC FLASH RISK ANALYSIS AND THE SELECTION OF APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT. IT DETAILS THE CRITERIA FOR PPE CATEGORIES BASED ON HAZARD LEVELS AND OFFERS INSIGHTS INTO IMPROVING WORKER PROTECTION. ELECTRICAL SAFETY PRACTITIONERS WILL BENEFIT FROM ITS PRACTICAL RECOMMENDATIONS.

8. ELECTRICAL ARC FLASH HAZARD: STANDARDS AND BEST PRACTICES

HIGHLIGHTING INDUSTRY STANDARDS SUCH AS IEEE 1584 AND NFPA 70E, THIS BOOK REVIEWS BEST PRACTICES FOR ARC FLASH HAZARD ANALYSIS AND PREVENTION. IT DISCUSSES RECENT UPDATES TO STANDARDS AND THEIR IMPLICATIONS FOR SAFETY PROGRAMS. THE BOOK IS AN ESSENTIAL REFERENCE FOR PROFESSIONALS RESPONSIBLE FOR REGULATORY COMPLIANCE.

9. ADVANCED ARC FLASH HAZARD ANALYSIS TECHNIQUES

THIS ADVANCED TEXT EXPLORES SOPHISTICATED METHODS AND TOOLS USED IN ARC FLASH HAZARD ANALYSIS, INCLUDING COMPUTER MODELING AND SIMULATION. IT ADDRESSES COMPLEX SYSTEM CONFIGURATIONS AND LARGE-SCALE INDUSTRIAL APPLICATIONS. ELECTRICAL ENGINEERS AND CONSULTANTS WILL FIND VALUABLE INSIGHTS TO TACKLE CHALLENGING HAZARD ASSESSMENTS.

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